

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SUPPORT PLATE		
Job Number	: 40024			Part Number	: PB6743001147		
Estimate Number	: 13386			Drawing Number	: B6743001 PAGE24		
P.O. Number	:			Project Number	: N/A		
This Issue	: 24/06/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 01/07/2008 Qty: 5 Um: Each		
Previous Run	:						
Written By	:						
Checked & Approved By	: <u>JMF 08-06-24</u>						
Comment	: Est Rev:A 08-06-19 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S090	6061-T6 .090 Sheet
		Comment: Qty.: 0.6241 sf(s)/Unit Total : 3.1206 sf(s) 6061-T6 .090 Sheet batch: <u>19295</u> <u>HB 8-6-24</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>R1</u> <u>HB 8-6-24</u> (16) Prog Rev: <u>B1</u>
		2-Deburr if necessary <u>HB 8-6-24</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-6-24</u>
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK <u>S 08/06/24</u> <u>(416)</u>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: Form as per dwg B67-43001 <u>SB</u> <u>08/06/24</u> <u>(16)</u>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 12:58:20 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT PLATE

Job Number: 40024

Part Number: PB6743001147

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S 08/06/26 (X16)

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

PL 08.07.02

16

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



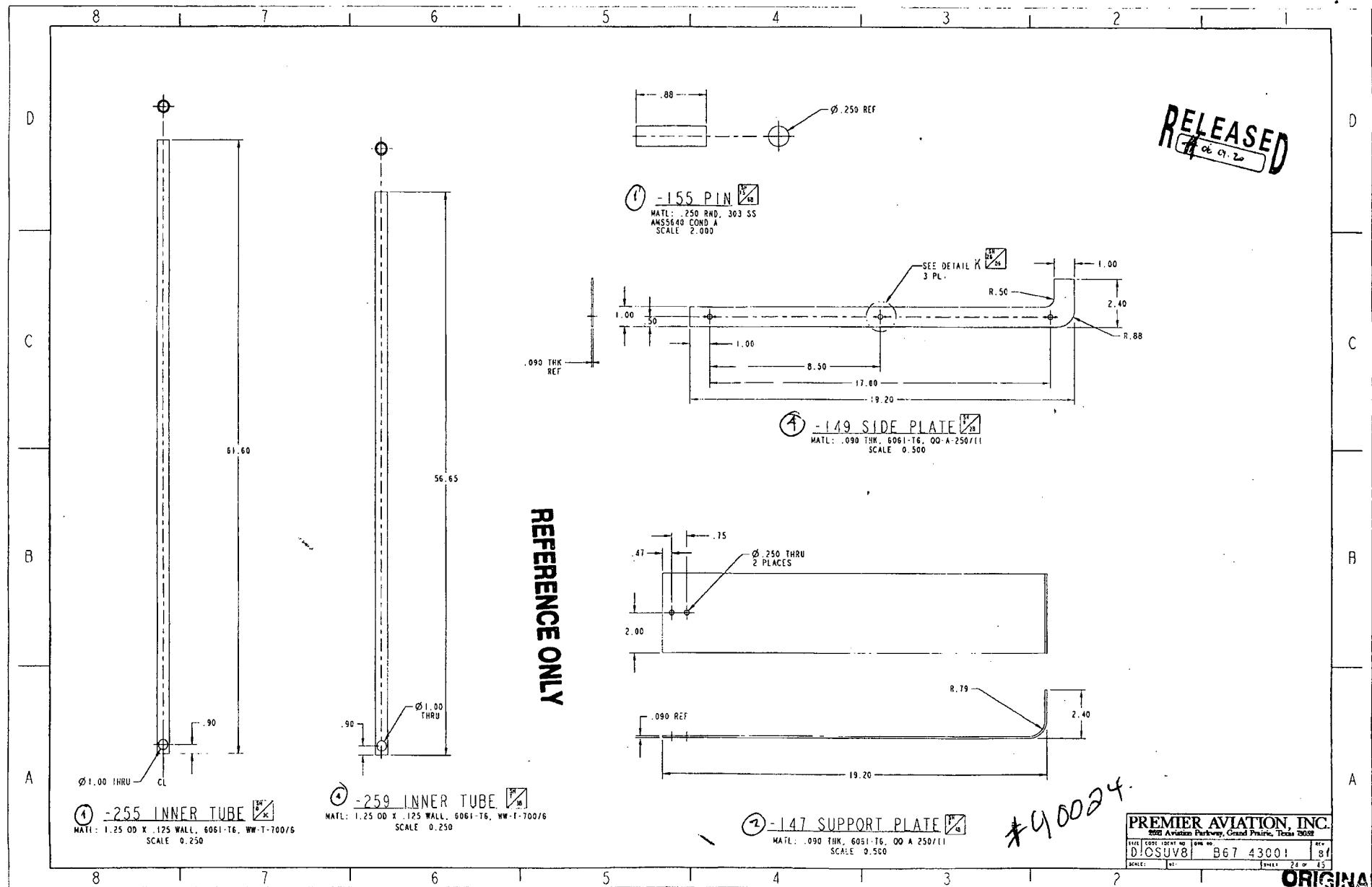
U 08-07-04

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	
Description: SUPPORT PLATE R67-4300-1	Part Number:	R67-4300-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

M
19795

71G

Measured by:	<u>R</u>	Audited by:	<u>C</u>	Prototype Approval:	<u>1</u>
Date:	8-6-04	Date:	08/06/04	Date:	12

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	